# SAFETY DATA SHEET



### 1. Identification

**Product identifier** 1,6-Hexanediamine

Other means of identification

N-10237

For Laboratory Use Only Recommended use

**Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Chem Service, Inc. 660 Tower Lane **Address** 

West Chester, PA 19380

**United States** 

Toll Free 800-452-9994 **Telephone** 

Direct 610-692-3026

Website www.chemservice.com E-mail info@chemservice.com

Chemtrec US 800-424-9300 **Emergency phone number** 

Chemtrec outside US +1 703-527-3887

## 2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4

> Acute toxicity, dermal Category 4 Acute toxicity, inhalation Category 3 Skin corrosion/irritation Category 1 Serious eye damage/eye irritation Category 1

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

**Environmental hazards** Not classified. **OSHA** defined hazards Not classified.

Label elements



Signal word Danger

**Hazard statement** Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage.

Causes serious eye damage. Toxic if inhaled. May cause respiratory irritation.

**Precautionary statement** 

Prevention Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume. Wash thoroughly after

handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective

clothing/eye protection/face protection.

Response If swallowed: Call a poison center/doctor if you feel unwell. If swallowed: Rinse mouth. Do NOT

> induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment (see this

label). Take off contaminated clothing and wash before reuse.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information Not applicable.

Material name: 1,6-Hexanediamine

## 3. Composition/information on ingredients

### **Substances**

Chemical name	Common name and synonyms	CAS number	%
1,6-Hexanediamine		124-09-4	100

<sup>\*</sup>Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or

> artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other

proper respiratory medical device. Call a POISON CENTER or doctor/physician.

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or Skin contact

poison control center immediately. Chemical burns must be treated by a physician. Wash

contaminated clothing before reuse.

Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove Eye contact

contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control

center immediately.

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If Ingestion

vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2).

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may Most important include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

symptoms/effects, acute and delayed

blindness could result. Indication of immediate

medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

**General information** In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash

Do not use water jet as an extinguisher, as this will spread the fire.

During fire, gases hazardous to health may be formed.

contaminated clothing before reuse.

# 5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Specific hazards arising from the chemical

Special protective equipment

and precautions for firefighters

Fire-fighting equipment/instructions

Specific methods

Use water spray to cool unopened containers.

Use standard firefighting procedures and consider the hazards of other involved materials.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

General fire hazards No unusual fire or explosion hazards noted.

## 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Immediately evacuate personnel to safe areas. Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions** Avoid discharge into drains, water courses or onto the ground.

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## 7. Handling and storage

Precautions for safe handling Minimize dust generation and accumulation. Do not get this material in contact with eyes. Do not

get this material in contact with skin. Do not taste or swallow. Avoid breathing dust. Avoid prolonged exposure. Do not get this material on clothing. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

When using, do not eat, drink or smoke. Wash hands thoroughly after handling. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

# 8. Exposure controls/personal protection

#### Occupational exposure limits

#### **US. ACGIH Threshold Limit Values**

Material	Туре	Value			
1,6-Hexanediamine (CAS 124-09-4)	TWA	0.5 ppm			
US. Workplace Environmental Exposure Level (WEEL) Guides					
Material	Туре	Value			
1,6-Hexanediamine (CAS 124-09-4)	TWA	5 mg/m3			

**Biological limit values** 

No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

1 ppm

#### Individual protection measures, such as personal protective equipment

Eye/face protection Wear eye/face protection. Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Other Wear appropriate chemical resistant clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Wear appropriate thermal protective clothing, when necessary. Thermal hazards

General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

# **Appearance**

Solid. Physical state

**Form** Solid. Crystalline Solid

Color Cream Not available. Odor Odor threshold Not available. Not available. Melting point/freezing point 107.6 °F (42 °C) Initial boiling point and boiling 401 °F (205 °C)

range

160.0 °F (71.1 °C) Open Cup Flash point

Not available. **Evaporation rate** Not available. Flammability (solid, gas) Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available.

Material name: 1,6-Hexanediamine 12208 Version #: 01 Issue date: 11-21-2014 Vapor pressure 0.02 kPa at 25 °C

Vapor density 4.01

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Density 0.7989 g/cm3 estimated
Flammability class Combustible IIIA estimated

Molecular formula C6-H16-N2
Molecular weight 116.21 g/mol

Percent volatile 0 %

Specific gravity 0.8 at 60 °C

VOC (Weight %) 0 %

# 10. Stability and reactivity

**Reactivity**The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability

Material is stable under normal conditions.

Possibility of hazardous

Hazardous polymerization does not occur.

reactions

**Conditions to avoid** Avoid temperatures exceeding the flash point. Contact with incompatible materials.

**Incompatible materials** Peroxides. Phenols.

**Hazardous decomposition** 

products

No hazardous decomposition products are known.

### 11. Toxicological information

### Information on likely routes of exposure

**Ingestion** Causes digestive tract burns. Harmful if swallowed.

**Inhalation** Toxic by inhalation.

**Skin contact** Causes severe skin burns. Harmful in contact with skin.

**Eye contact** Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result.

### Information on toxicological effects

Acute toxicity Toxic by inhalation. Harmful if swallowed. Harmful in contact with skin. May cause respiratory

irritation.

Product Species Test Results

1,6-Hexanediamine	(CAS	124-09-4)	
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**Acute** Dermal

LD50 Rabbit 1110 mg/kg
Rat 1900 mg/kg

Inhalation

LC50 Rat > 0.95 mg/l

Oral

LD50 Rat 750 mg/kg

**Skin corrosion/irritation** Causes severe skin burns and eye damage.

Serious eye damage/eye

irritation

Causes serious eye damage.

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<sup>\*</sup> Estimates for product may be based on additional component data not shown.

Respiratory or skin sensitization

Respiratory sensitization Not available.

**Skin sensitization** This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

**Reproductive toxicity**This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Respiratory tract irritation.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard

Not available.

**Chronic effects** Prolonged inhalation may be harmful.

12. Ecological information

**Ecotoxicity**The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

**Disposal instructions**Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material

and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international

regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal.

Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

14. Transport information

DOT

UN number UN2280

**UN proper shipping name** Hexamethylenediamine, solid

Transport hazard class(es)

Class 8
Subsidiary risk Label(s) 8
Packing group III

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions IB8, IP3, T1, TP33

Packaging exceptions 154
Packaging non bulk 213
Packaging bulk 240

**IATA** 

UN number UN2280

UN proper shipping name Transport hazard class(es)

Hexamethylenediamine, solid

Class 8
Subsidiary risk Packing group III
Environmental hazards No.

**ERG Code** 

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo

Allowed.

aircraft

Cargo aircraft only Allowed.

**IMDG** 

UN2280 **UN number** 

**UN proper shipping name** Transport hazard class(es) HEXAMETHYLENEDIAMINE, MOLTEN

Class 8 Subsidiary risk **Packing group** Ш **Environmental hazards** 

Marine pollutant No. F-A, S-B

**EmS** Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and Not applicable.

the IBC Code

DOT



IATA; IMDG



# 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

**CERCLA Hazardous Substance List (40 CFR 302.4)** 

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

Material name: 1,6-Hexanediamine

SDS US 12208 Version #: 01 Issue date: 11-21-2014

SARA 311/312 Hazardous Yes

chemical

### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

## Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

#### **US** state regulations

#### **US. Massachusetts RTK - Substance List**

1,6-Hexanediamine (CAS 124-09-4)

## US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

### US. Pennsylvania RTK - Hazardous Substances

Not regulated.

# **US. Rhode Island RTK**

Not regulated.

## **US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

#### **International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

<sup>\*</sup>A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

# 16. Other information, including date of preparation or last revision

Issue date 11-21-2014

Version #

**NFPA** ratings Health: 3

Flammability: 2 Instability: 0

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#### Disclaimer

The above information is believed to be correct on the date it was last revised and must not be considered all inclusive. The information has been obtained only by a search of available literature and is only a guide for handling the chemicals. OSHA regulations require that if other hazards become evident, an upgraded SDS must be made available to the employee within three months. RESPONSIBILITY for updates lies with the employer and not with CHEM SERVICE, Inc.

Persons not specifically and properly trained should not handle this chemical or its container. This product is furnished FOR LABORATORY USE ONLY! Our products may NOT BE USED as drugs, cosmetics, agricultural or pesticide products, food additives or as household chemicals.

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